


Date: Thursday, 3/1/2007 1:43:34 PM
 User: Eric Charbonneau

Process Sheet

| | | | |
|------------------------------------|---|---------------------------|-----------------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | CABIN FLOOR PROTECTOR |
| Job Number : | 31001 | | |
| Estimate Number : | 12766 | | |
| P.O. Number : | | Part Number : | D35753 |
| This Issue : | 3/1/2007 | Drawing Number : | D3575 UNDER REVIEW |
| Prsht Rev. : | NC | Project Number : | N/A |
| First Issue : | // | Drawing Revision : | U/R |
| Previous Run : | | Material : | |
| Written By : |  | Due Date : | 3/8/2007 |
| Checked & Approved By : | | Qty: | 1 |
| Comment : | Est Rev :A New Issue 07-01-22 EC | Um: | Each |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|--------|------------|
| 1.0 | F60029 | lexan grey |
|-----|--------|------------|



Comment: Qty.: 16.0000 sf(s)/Unit Total: 16.0000 sf(s)
 F60029 lexan sheet
 Batch: M103106

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET
 1-Cut as per Dwg D3575
 Dwg Rev: UR
 Prog Rev: UR

MPL 07 03 02
SAD 07/03/01

①

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①

2-Deburr if necessary

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MPL 07 03 02SAD 07/03/01

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| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

SAD 07/03/02

①

| | | |
|-----|-------------|-------------------------------|
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAD 07/03/01

①

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|--|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 07/03/02 | 2.0 | Eng. design holes not in right place (did not make the changes on design) | | -destroy part and replace | MM 07 03 02 | DD 07/03/02 | | DD 07/03/02 |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 3/1/2007 1:43:34 PM
User: Eric Charbonneau

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 31001

Part Number: D35753

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

07/03/02

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENGINEERING USE ONLY

07/3/02

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SENT to EAGLE for sample
AS PER DAVID SHEPHERD will be destroyed
U 07/03-05

Job Completion

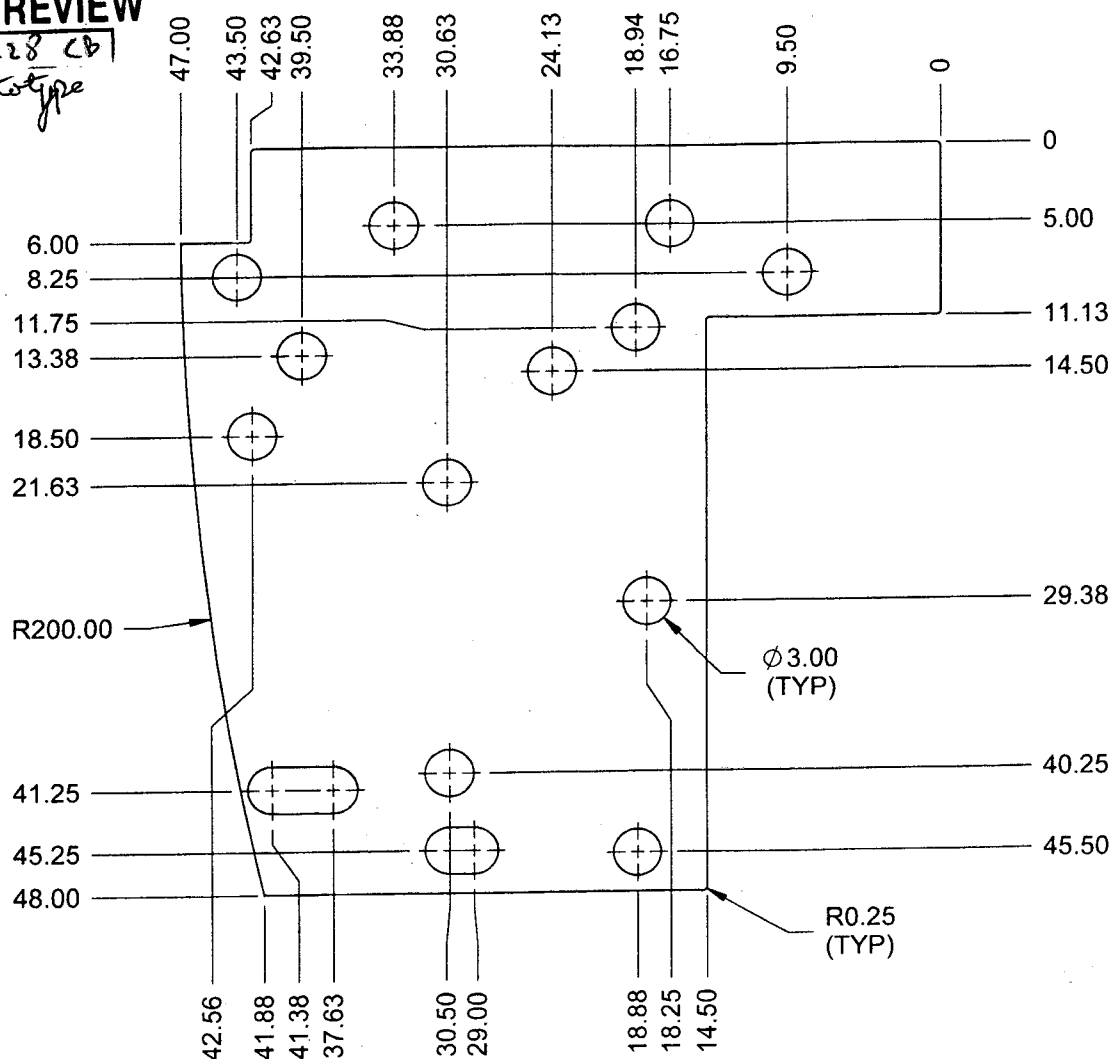


PRELIMINARY ISSUE

| | | | |
|-------------------------|-----------------------|---|------------------------|
| DESIGN <i>CE</i> | DRAWN BY <i>CB</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D3575 | REV. A SHEET 3 OF 4 |
| DATE 07.01.22 | | TITLE CABIN FLOOR PROTECTOR | SCALE 1:12 |

UNDER REVIEW

07.02.28 *CB*
prototype



D3575-3 CABIN FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125" THICK, TEXTURED SIDE UP (REF DART SPEC M-LEX-S.125-F60029-GY)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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